





# **TEDUN GROUP**

## **ANCHOR BOLT**

RESEARCH, DEVELOP, TEST AND PRODUCTION

**China Office:** 13-1, Industrial City East District, Yongnian District, Handan City, Hebei Province

**HanDan Office:** 2303 Sunshine Building, Congtai District, Handan City, Hebei Province





# CONTENT

#### **Choose TEDUN**

— All for Safer Buildings!







01

**ABOUT US** 

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02

PRODUCT

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03

PROJECT CASE

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04

**SERVICE** 

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**Tedun** established in Handan, Hebei <u>in 2015</u>, specializing in research, development, technical improvement and manufacturing of building anchor bolts for <u>10 Years</u>. As we has grown over the years, Tedun owns <u>10,000m2</u> manufacture area and <u>92 sets</u> of advanced machinery to strictly control production precision.

Therefore, our annual capacity can reach to <u>1 Million</u> sets supplying to commercial construction, facade, glass & aluminium, carpentry and civil & infrastructure.

Tedun is compliant with local standard. Products we supply are certified with **ETA**, **Hoklas**, technical specifications.

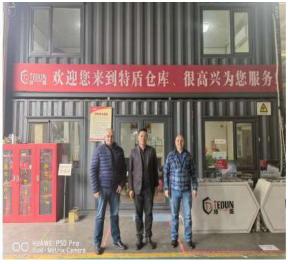
Tedun takes construction safety and clients' need as priority and as development cornerstone by providing high-quality products and navigating market's trend. We believe in our products can deliver value to your projects. And it won't be changing in the future.

## Warehouse



**TEDUN** Factory





**Machinery** 







**Test Center** 

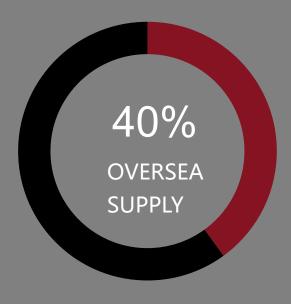












10+Oversea Cases

Russia, Phillipines, Australia

TWA-WEDGE ANCHOR

200,000+

THK-UNDERCUTTING ANCHOR

150,000+

TCS-CONCRETE SCREW

350,000+

Others





3 Certification: ETA, HOKLAS, CE







**70+** Patent



## 100 years Design life



## Seismic C1, C2

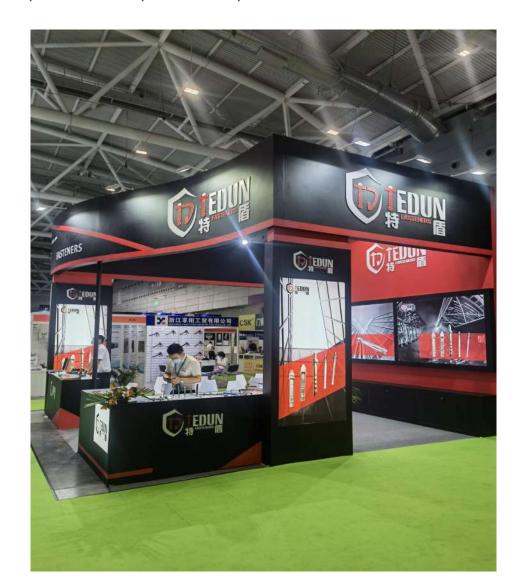






Oversea Exhibition: German, Saudi Arabia, Dubai, Korea, Vietnam, Russia, Thailand....



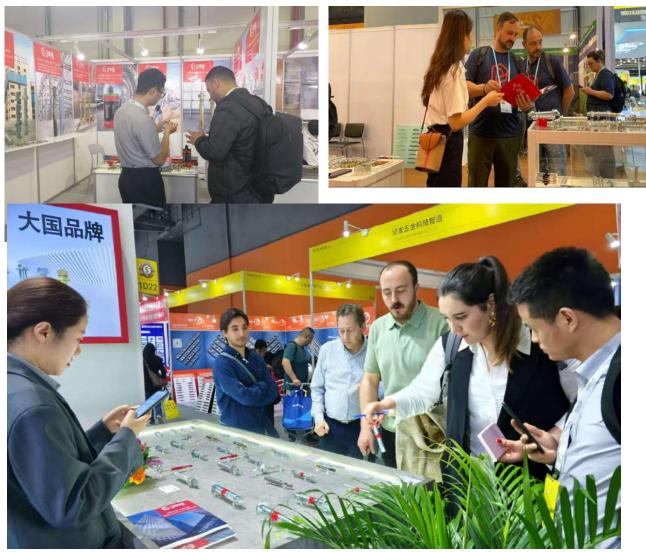




Oversea Exhibition: German, Saudi Arabia, Dubai, Korea, Vietnam, Russia, Thailand....



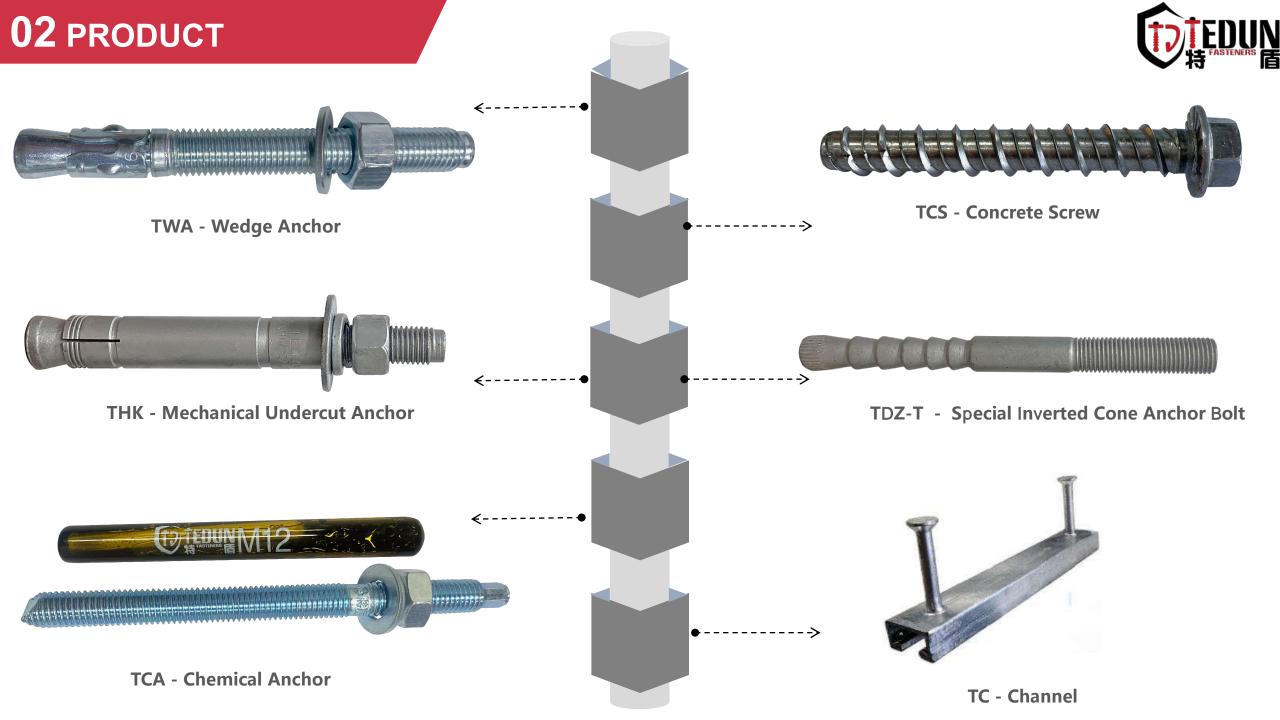






02 PART TWO.
PRODUCT





## **TVA EASF - Vinyl Ester Adhesive**





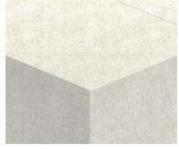
## Suitable for below building materials



Cracked concrete



Uncracked concrete



Solid sand-lime brick

## **Advantage**

- ETA
- 50 years design life
- Seismic C1



ETA

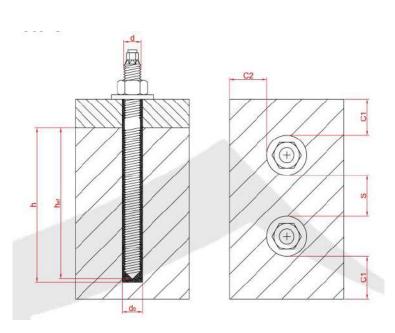


Seismic C1

# **TVA EASF - Vinyl Ester Adhesive**



#### **Technical Data and Performance**

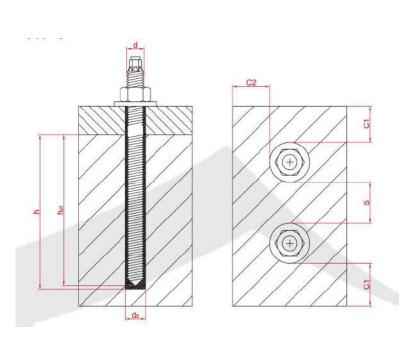


		Ins	tallation p	arameter -	Threaded	Rod				
Anchor size			M8	M10	M12	M16	M20	M24	M27	M30
Diameter of anchor	d	mm	8	10	12	16	20	24	27	30
Nominal diameter of drill bit	do	mm	10	12	14	18	24	28	32	35
Diameter of clearance holein the fixture (≤)	df	mm	9	12	14	18	22	26	30	33
Diameter of steel brush	dь	mm	12	14	16	20	26	30	34	37
Minimum effective anchorage depth	hef,min	mm	60	60	70	80	90	96	108	120
Effective anchorage depth	her	mm	80	90	110	125	170	210	250	280
Maximum effective anchorage depth	hef,max	mm	160	200	240	320	400	480	540	600
Minimum thickness of the concrete membe	hmin	mm	hef+	30mm≥10	0mm		A	hef+2d0	io :	
Nominal torque moment	Tinst	Nm	10	20	40	80	120	160	180	200
Minimum spacing(5*d)	Smin	mm	40	50	60	80	100	120	135	150
Spacing	Scr,N	mm	184	252	304	376	506	582	624	658
Minimum edge distance (5*d)	Cmin	mm	40	50	60	80	100	120	135	150
Edge distance	Ccr,N	mm	92	126	152	188	253	291	312	329

# **TVA EASF - Vinyl Ester Adhesive**



#### **Concrete and non-concrete Performance**



	Materi al	Siz	ze	M8	M10	M12	M16	M20	M24	M27	M30	M33	M36	M39
T e n	5.8	Nrk	kN	18.3	29.0	42.2	68.8	109.0	149.7	182.9	218.2	255.6	294.9	336.0
	8.8	NRk	kN	29.3	42.0	56.8	68.8	109.0	149.7	182.9	218.2	255.6	294.9	336.0
i	A4	Nrk	kN	25.6	40.6	56.8	68.8	109.0	149.7	182.9	218.2	255.6	294.9	336.0
n	HCR	Nrk	kN	29.3	42.0	56.8	68.8	109.0	149.7	182.9	218.2	255.6	294.9	336.0
	5.8	VRk	kN	11.0	17.4	25.3	47.1	73.5	105.9	137.7	168.3	208.2	245.1	292.8
S h	8.8	VRk	kN	14.6	23.2	33.7	62.8	98.0	141.2	183.6	224.4	277.6	326.8	390.4
e a r	A4	VRk	kN	12.8	20.3	29.5	55.0	85.8	123.6	114.8	140.3	173.5	204.3	244.0
88	HCR	VRk	kN	14.6	23,2	33.7	62.8	98.0	123.6	160.7	196.4	173.5	204.3	244.0
Ch	aracterist	ic bond	resista	ance in o	cracked	concrete	C20/25	5						) rei
т	5.8	NRk	kN	15.1	25.4	39.7	48.1	76.3	104.8	128.0	152.8	*	=======================================	######################################
e n	8.8	NRk	kN	15.1	25.4	39.7	48.1	76.3	104.8	128.0	152.8	*	<u></u>	22 <b>4</b> 33
s i o	A4	Nrk	kN	15.1	25.4	39.7	48.1	76.3	104.8	128.0	152.8	34	#	)) <del>=</del> )(
n	HCR	Nrk	kN	15.1	25.4	39.7	48.1	76.3	104.8	128.0	152.8	34	÷	) <del>, =</del> ),
Ort-C	5.8	VRk	kN	11.0	17.4	25.3	47.1	73.5	105.9	137.7	168.8	. <del>u</del>	+	31 <b>4</b> 31
S h e a r	8.8	VRk	kN	14.6	23.2	33.7	62.8	98.0	141.2	183.6	224.4	i <del>a</del>	+	)( <del>+</del> )(
	A4	VRk	kN	12.8	20.3	29.5	55.0	85.8	123.6	114.8	140.3	350	=	373
	HCR	VRk	kN	14.6	23.2	33.7	62.8	98.0	123.6	160.7	196.4	**	55	179

## **TEP 1000 - Epoxy Anchoring Adhesive**





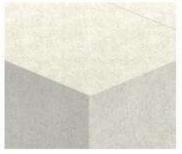
#### Suitable for below building materials



Cracked concrete



Uncracked concrete



Solid sand-lime brick

## **Advantage**

- ETA
- 100 years design life
- Seismic C1 + C2







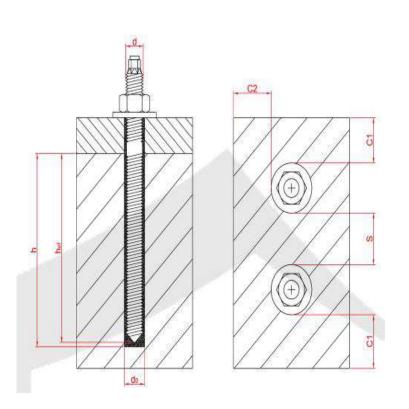
ETA

Seismic C1+C2

# TEP 1000 - Epoxy Anchoring Adhesive







			Install	ation p	arame	ter - Th	reade	d Rod					
Anchor	size		M8	M10	M12	M16	M20	M24	M27	M30	M33	M36	M39
Diameter of anchor	d	mm	8	10	12	16	20	24	27	30	33	36	39
Nominal diameter of drill bit	do	mm	10	12	14	18	22	28	30	35	37	40	42
Diameter of clearance holein the fixture (≤)	df	mm	9	12	14	18	22	26	30	33	36	39	42
Diameter of steel brush	dь	mm	12	14	16	20	24	30	32	37	40	44	47
Minimum effective anchorage depth	hef,mi n	mm	60	60	70	80	90	96	108	120	132	144	156
Effective anchorage depth	hef	mm	80	90	110	125	170	210	240	270	300	330	360
Maximum effective anchorage depth	hef,m ax	mm	160	200	240	320	400	480	540	600	660	720	780
Minimum thickness of the concrete member	hmin	mm	hef+	30mm mm	≥100				hef+	-2do			
Nominal torque moment	Tinst	Nm	10	20	40	80	150	200	270	300	330	360	390
Minimum spacing	Smin	mm	40	50	60	75	90	115	120	140	165	180	195
Minimum edge distance	Cmin	mm	40	45	45	50	55	60	75	80	165	180	195

# **TEP 1000 - Epoxy Anchoring Adhesive**



M36

294.9

294.9

294.9

294.9

245.1

326.8

204.3

204.3

M39

336.0

336.0

336.0

336.0

292.8

390.4

244.0

244.0

-

270

#### Concrete and non-concrete Performance

20.3

23.2

29.5

33.7

55.0

62.8

85.8

98.0

123.6

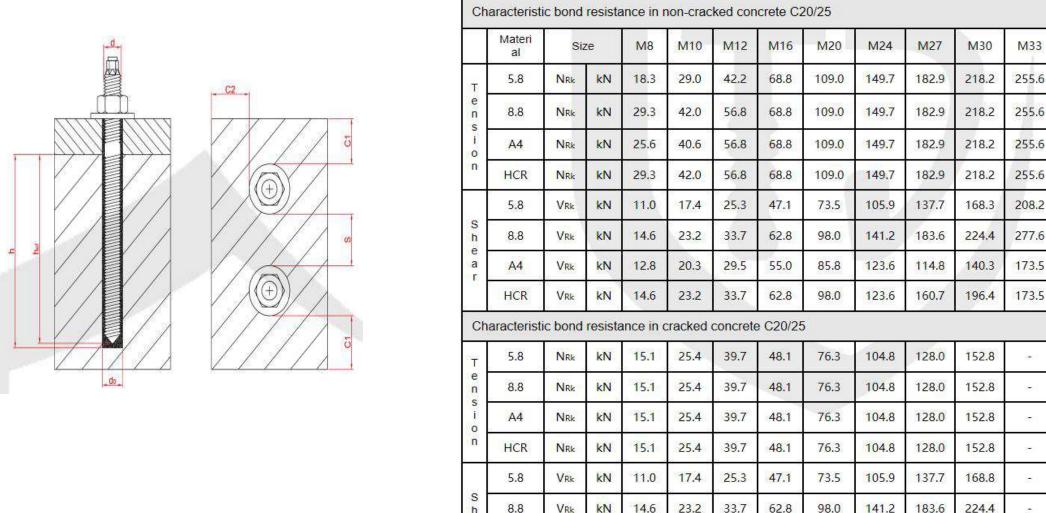
123.6

114.8

160.7

140.3

196.4



A4

HCR

VRk

kN

12.8

14.6

5
[D]

## TWA - Wedge Anchor



Easier installation: the interaction of cone and expansion clip increases load-bearing capacity in suitation of minium edge distance and axial spacing.

Large Washer

The tensile strengths increase decisively. Protect thread properly by knocking on here.

Pre-positioned installation, Push-through installation

The distinctive edge holds the expansion clip in position, ensuring safe installation.

Long thread suitable for spacing installation and for adjustment.

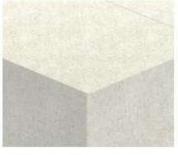
## Suitable for below building materials



Cracked concrete



Uncracked concrete



Solid sand-lime brick

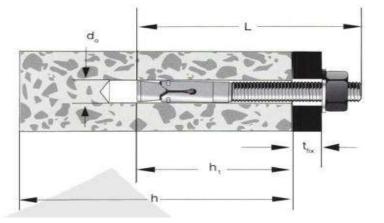
#### **Advantage**

- Stainless steel and galvanised steel
- ETA confirms TWA for dynamic loads for diameters M12-M16.
- Expansion force is negligible, suitable for minium edge distance.
- Mechanical lock, achieving installation flexibility and high dynamic load.

## TWA - Wedge Anchor









#### **Technical Data and Performance**

Item	Drill diameter do(mm)	Drill hole depth h1(mm)	Embedment depth with respective usable length tfix(mm)	Installation force (N.m)	ETA
M8*90	8	65	15	15	
M10*100	10	75	15	30	
M12*120	12	95	15	50	
M16*140	16	110	20	100	
M20*180	20	130	25	200	

Test Item	M8	M10	M12	M16	M20
C30 un-cracked concrete tensile strength (Kn)	5.0	8.5	13.1	20.3	33.5
C30 un-cracked concrete shear strength (Kn)	7.8	10.5	14.5	27.8	45.5
C30 cracked concrete tensile strength (Kn)	2.8	5.8	8.0	12.3	20.2
C30 cracked concrete shear strength (Kn)	7.8	10.5	14.5	27.8	45.5

## TWA - Wedge Anchor





**Application** 

Equipment



Facade



Pipe



Window & Door



Elevator



Balustrade



## **THK - Mechanical Undercut Anchor**





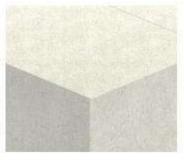
## Suitable for below building materials







Uncracked concrete



Solid sand-lime brick





ETA

Seismic C1

#### **Advantage**

- Stainless steel and galvanised steel
- ETA confirms THK for dynamic loads for diameters
   M12-M16.
- Expansion force is negligible, suitable for minium edge distance.
- Mechanical lock, achieving installation flexibility and high dynamic load.

## **THK - Mechanical Undercut Anchor**





#### **Technical Data and Performance**

	Drill diameter	Drill hole depth	th anchoring anchorage anchor Screw				chor rer(mm)	Min. spacing between	Min. substrate	
Model	do(mm)	hi(mm)	depth ho(mm)	thickness tix(mm)	bolts L(mm)	specifications	Prefabri cated	Transmis sion	bolts min(mm)	thickness h(mm)
THK14*40 M10/25	14	45	40	25	80	M10	12	16	40	80
THK16*60 M10/25	16	65	60	25	100	M10	12	16	60	100
THK18*60 M12/35	18	70	60	35	110	M12	14	20	60	100
THK18*80 M12/35	18	90	80	35	130	M12	14	20	80	120
THK18*100 M12/35	18	110	100	35	150	M12	14	20	100	150
THK22*100 M16/40	22	110	100	40	160	M16	18	24	100	150
THK22*125 M16/45	22	130	125	45	190	M16	18	24	120	170
THK28*160 M20/75	28	180	160	75	260	M20	24	32	160	230
THK28*200 M20/75	28	220	200	75	300	M20	24	32	200	290

## **THK - Mechanical Undercut Anchor**





**Application** 

Pipe Gallery



Metro



Photovoltaic



**Nuclear Power** 



Facade



Steelwork



## TDZ-T - Special Inverted Cone Anchor Bolt



The unique inverted cone structure ensures more uniform load distribution.

Manufactured using 40Cr (chromium) material, significantly enhancing the product's strength and toughness.

Specially engineered inverted cone threaded rod designed for specialized applications.









Seismic C1

## **Advantage**

- ETA
- 50 years design life
- Seismic C1

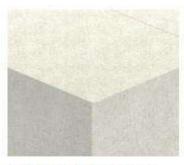
## Suitable for below building materials



Cracked concrete



Uncracked concrete



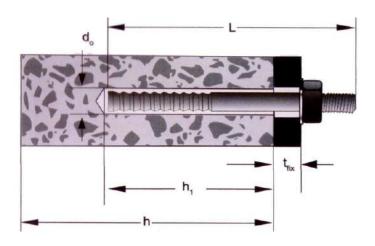
Solid sand-lime brick

# TDZ-T - Special Inverted Cone Anchor Bolt









#### **Technical Data and Performance**

Item	Drill diameter do(mm)	Drill hole depth h1(mm)	Effective anchoring depth ho(mm)	Embedment depth with respective usable length tfix(mm)	Ttotal length of anchor bolts L(mm)	Min. substrate thickness h(mm)
TDZ-T M8*75/15	10	80	75	15	110	140
TDZ-T M10*85/20	12	90	85	20	130	160
TDZ-T M12*105/25	14	110	105	25	160	210
TDZ-T M16*120/35	18	125	120	35	190	210
TDZ-T M20*165/65	25	170	165	65	260	340
TDZ-T M24*205/65	28	210	205	65	300	370
TDZ-T M30*265/70	35	270	265	70	380	540

# TDZ-T - Special Inverted Cone Anchor Bolt







Test Ite	em	М8	M10	M12	M16	M20	M24	M30
	5.8	10.3	13.8	19.8	30.9	52.4	87.5	133.6
C30 un-cracked concrete tensile strength (kn)	8.8	12.4	16.8	22.9	34.5	58.8	87.5	133.6
	A2-70	11.8	15.3	20.8	32.3	55.8	87.5	133.6
	A2-80	12.4	16.8	22.9	34.5	58.8	87.5	133.6
	5.8	7.3	11.5	15.5	29.5	47.5	68.5	125.3
C30 un-cracked concrete shear	8.8	9.0	14.1	20.5	37.3	59.2	86.0	139.6
strength (kn)	A2-70	8.3	13.1	19.0	32.3	55.4	82.0	129.5
	A2-80	9.0	14.1	20.5	37.3	59.2	86.0	139.6
	5.8							
C30 cracked	8.8	8.5	13.8	20.5	24.0	48.2	52.5	
concrete tensile strength (kn)	A2-70	0.5	13.0	20.5	21.0	10.2	52.5	
	A2-80		8			9		ž.
200 2 7	5.8	7.3	11.5	15.5	29.8	47.5	68.5	125.3
C30 cracked concrete shear	8.8	9.0	14.1	20.5	37.3	59.2	86.0	139.6
strength (kn)	A2-70	8.3	13.1	19.0	29.5	55.2	82.0	129.5
	A2-80	9.0	14.1	20.5	37.3	59.2	86.0	139.6

## TDZ-T - Special Inverted Cone Anchor Bolt





## **Application**

Equipment





Pipe



Steelwork



Metro



Photovoltaic



## TCS - Concrete Screw



Designed cutting edge is efficient for installation.



Thread deeply installed in concrete which can bear higher dynamic loading.



Undersidel strip deeply

lock in concrete

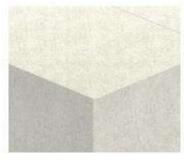
#### Suitable for below building materials



Cracked concrete



Uncracked concrete



Solid sand-lime brick

## **Push-through installation**

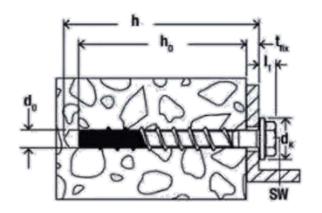
#### **Advantage**

- Stainless steel and galvanised steel
- ETA
- Efficient for install, save labor cost.
- Suitable for min. edge distance and spacing distance.

## **TCS - Concrete Screw**







#### **Technical Data and Performance**

Item	Drill diameter do(mm)	Drill hole depth h1(mm)	Embedment depth with respective usable length tfix(mm)	Installation force (N.m)	ETA
M8*80	8	90	10	≤20	
M10*100	10	110	15	≤40	
M12*110	12	120	20	≤60	
M14*130	140	140	25	≤80	

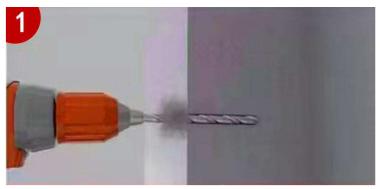
产品型号	M8	M10	M12	M14
C30 un-cracked concrete tensile strength (Kn)	5.5	12.0	17.1	21.3
C30 un-cracked concrete shear strength (Kn)	8.0	15.5	19.5	29.8
C30 cracked concrete tensile strength (Kn)	4.3	7.8	12.0	17.3
C30 cracked concrete shear strength (Kn)	6.1	15.5	19.5	29.8

## **TCS - Concrete Screw**

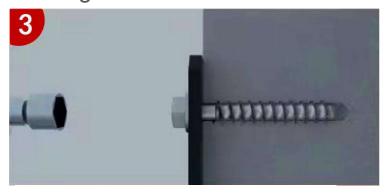




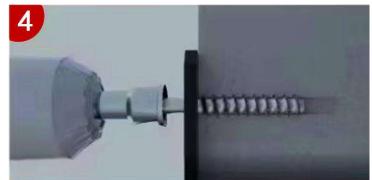
#### **Install Process**



Drilling



Cleaning



Install

Adjustment

## **TCA - Chemical Anchor**





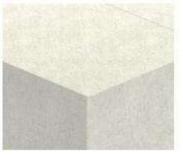
#### Suitable for below building materials



Cracked concrete



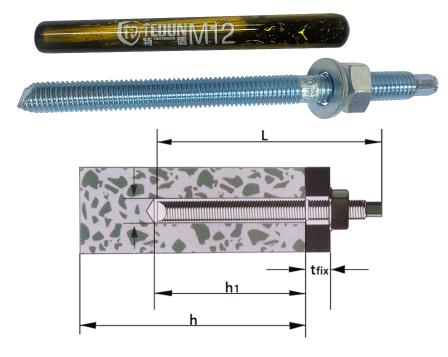
Uncracked concrete



Solid sand-lime brick

## **Advantage**

- Resistant to acid and alkali, heat resistance
- Expansion force is negligible, suitable for minium edge distance.
- Rapidly curing, fast install
- Environmentally friendly



## **TCA - Chemical Anchor**



#### **Technical Data and Performance**

Item	Drill diameter do(mm)	Drill hole depth h1(mm)	Embedment depth with respective usable length tfix(mm)	Length L(mm)	min. substrate thick h(mm)
M8*110	10	80	15	110	140
M10*130	12	90	20	130	160
M12*160	14	110	25	160	210
M16*190	18	125	35	190	210
M20*260	25	170	65	260	340
M24*300	28	210	65	300	370
M30*380	35	270	70	380	540

Item		M8	M10	M12	M16	M20	M24	M30
C30 un- cracked concrete tensile strength	5.8 grade	9.3	13.8	19.8	30.9	52.4	87.5	113.6
	8.8 grade	12.4	16.8	22.9	34.5	58.8	87.5	133.6
	A2-70	11.8	15.3	20.8	32.3	55.8	87.5	133.6
	A4-80	12.4	16.8	22.9	34.5	55.8	87.5	133.6
C30 un- cracked concrete shear strength	5.8 grade	6.8	10.5	14.5	27.8	45.5	65.5	121.3
	8.8 grade	8.3	13.1	19.0	32.3	55.2	82.0	132.6
	A2-70	7.9	12.6	18.3	29.0	51.4	75.5	127.6
	A4-80	8.3	13.1	19.0	32.3	55.2	82.0	132.6

## **TCA - Chemical Anchor**





## **Application**

Facade Steelwork





Balustrade



Equipment

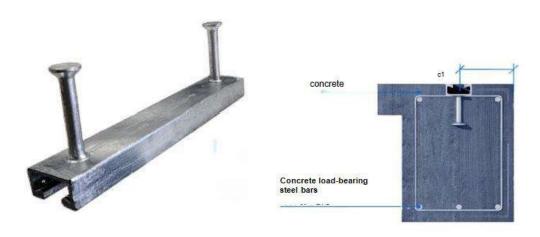


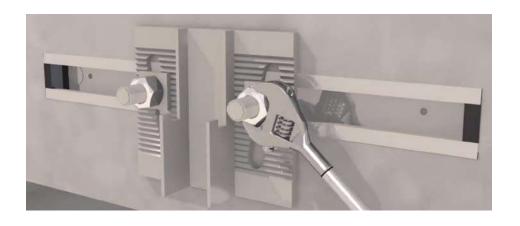
Storage Rack



## TC - Channel







#### **Advantage**

- Good performance of resistance to dynamic load, impact load and seismic load
- No need for on-site welding or drilling, no damage to concrete reinforcement
- Increase adjustment range of anchor pointsw which comprehensively improve construction efficiency and safety

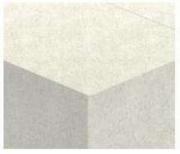
## Suitable for below building materials



Cracked concrete

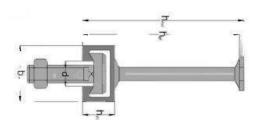


Uncracked concrete



Solid sand-lime brick





## TC - Channel



## **Technical Data and Performance**

	Project	Reinforcement anchor bars
The distance between anchor bars and the	Parallel shear force direction C1 Vertical shear force direction C	≥100mm ≥75mm
edge of component	Tensile and bending embedded parts Cand C1	>100mm

Model	Width(mm)	Height(mm)	Length(mm)	Minimum burial depth (mm)	Opening d(mm)
TC30/20	30	20	150-400	80	14
TC38/23	38	23	150-400	97	18
TC40/22	40	22	150-350	95	19
TC50/25	50	25	150-550	95	23
TC52/34	52	34	150-550	155	23



- Wedge Anchor
- Channel



Area: Russia, QTY: 20,000 sets



Area: The Philippines, QTY: 35,000 sets

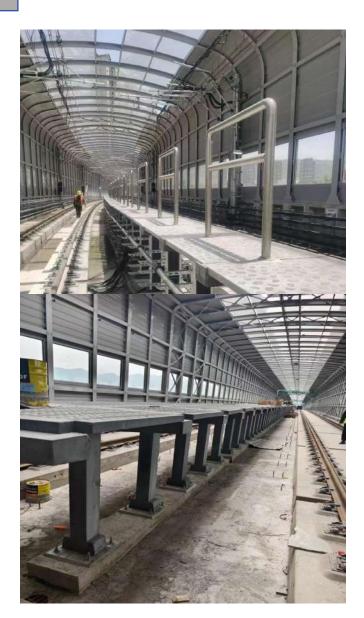


- Chemical Anchor
- Concrete Screw

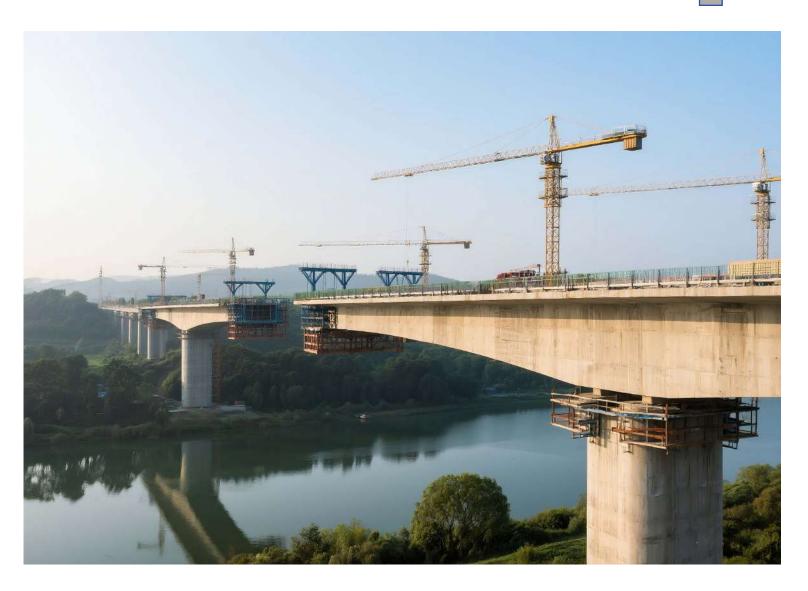
- Chemical Anchor
- Mechanical Undercut Anchor



Area: Russia, QTY: 30,000 sets



Area: Saudi Arabia , QTY: 8,000 sets



Mechanical Undercut Anchor

Area: Middle East, QTY: 20,000 sets

Mechanical Undercut Anchor



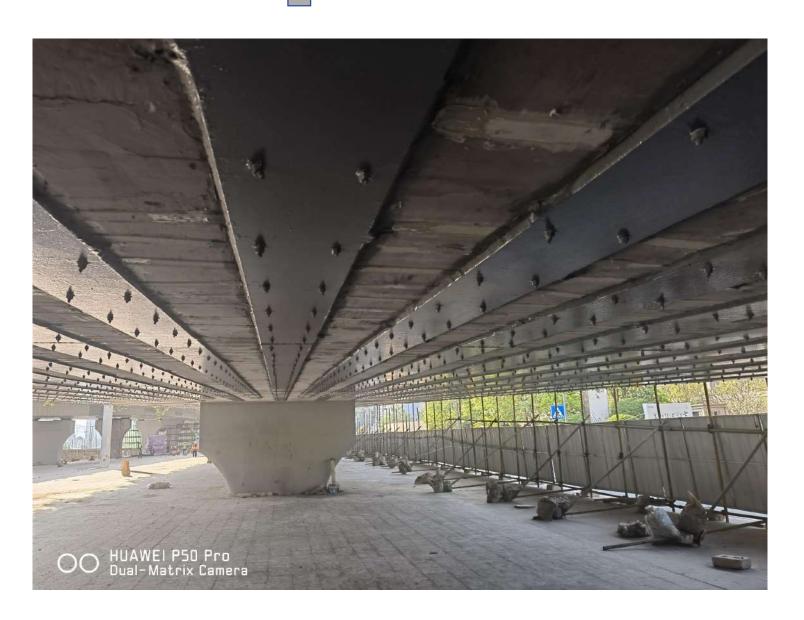
Area: Middle East, QTY: 56,000 sets



MechanicalUndercut Anchor

Area: The Phillippines, QTY: 60,000 sets

• Chemical Anchor



Area: Russia, QTY: 20,000 sets



• Chemical Anchor



## 04 SERVICE



#### **Software to compliant**

Designed software to calculate anchor bolt suitable for job requirements.

#### **Technical Support**

Professional technical man to provide solutions from anchor selection to after services. Online support and onsite guidance.



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#### Warehouse logistic

Items in stock and stocked in local warehouse. Save logistic time and deliver in demand.